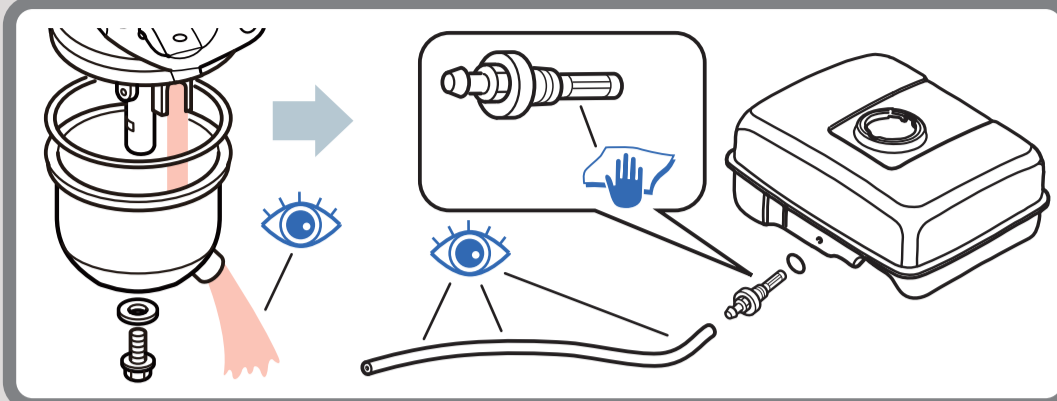
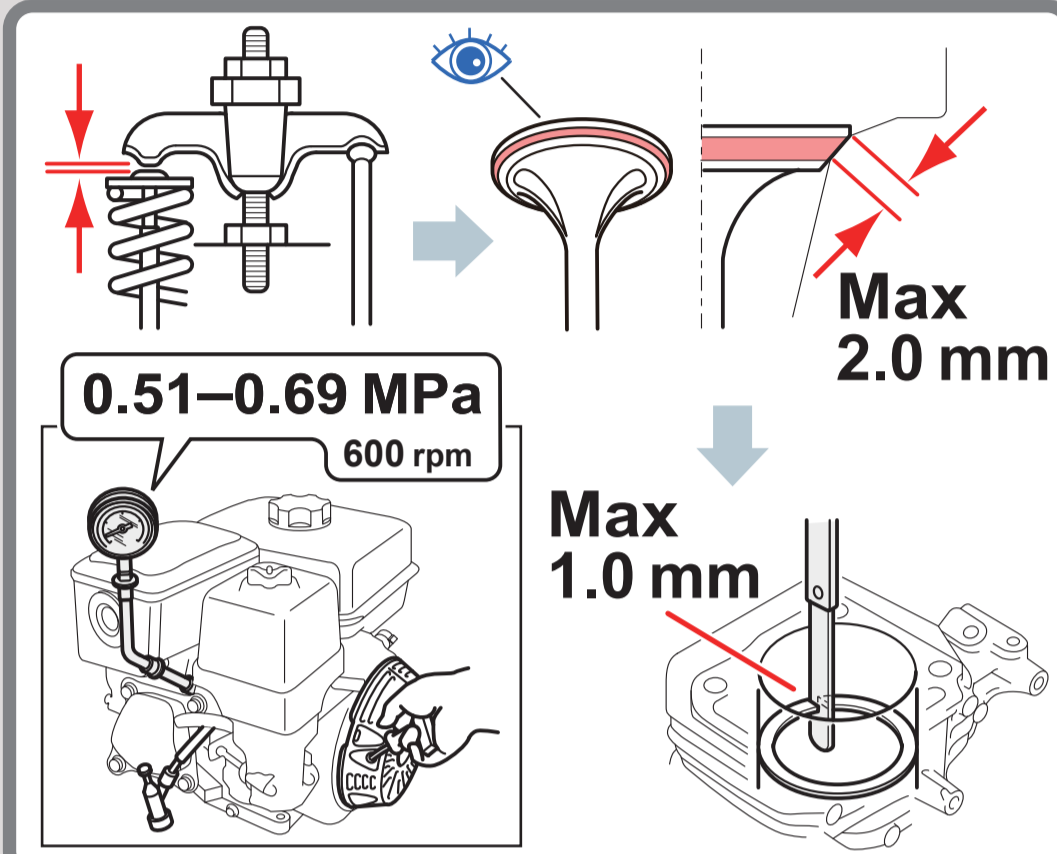


GX120/160/200/240/270/340/390

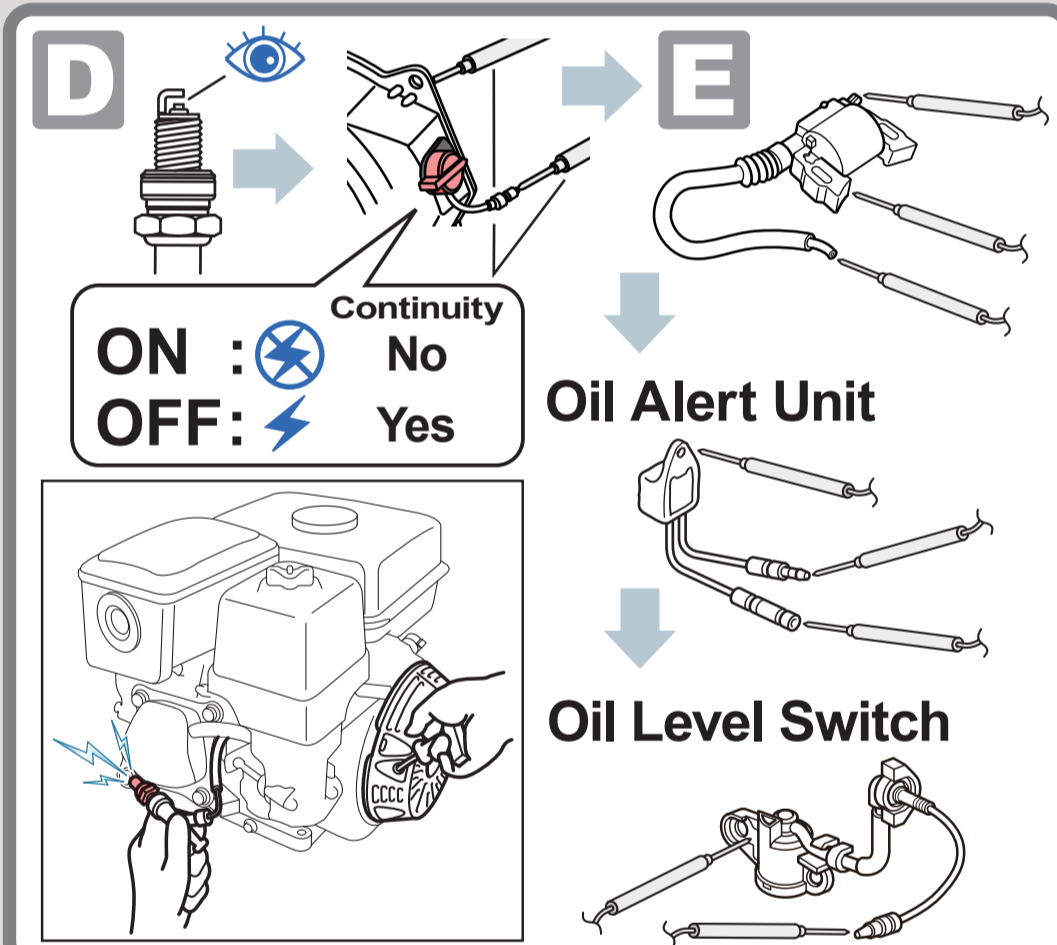
Fuel System Inspection



Compression System Inspection



Ignition System Inspection



12 N·m (GX120)
24 N·m (GX160/200)
24 N·m**

24 N·m

10 N·m

10 N·m

2 N·m

5.4 N·m

12 N·m*
14 N·m**

18 N·m*
22.5 N·m**

75 N·m*
128 N·m (GX240/270)
170 N·m (GX340/390)

24 N·m

24 N·m*
35 N·m**

24 N·m

24 N·m*
35 N·m**

10 N·m

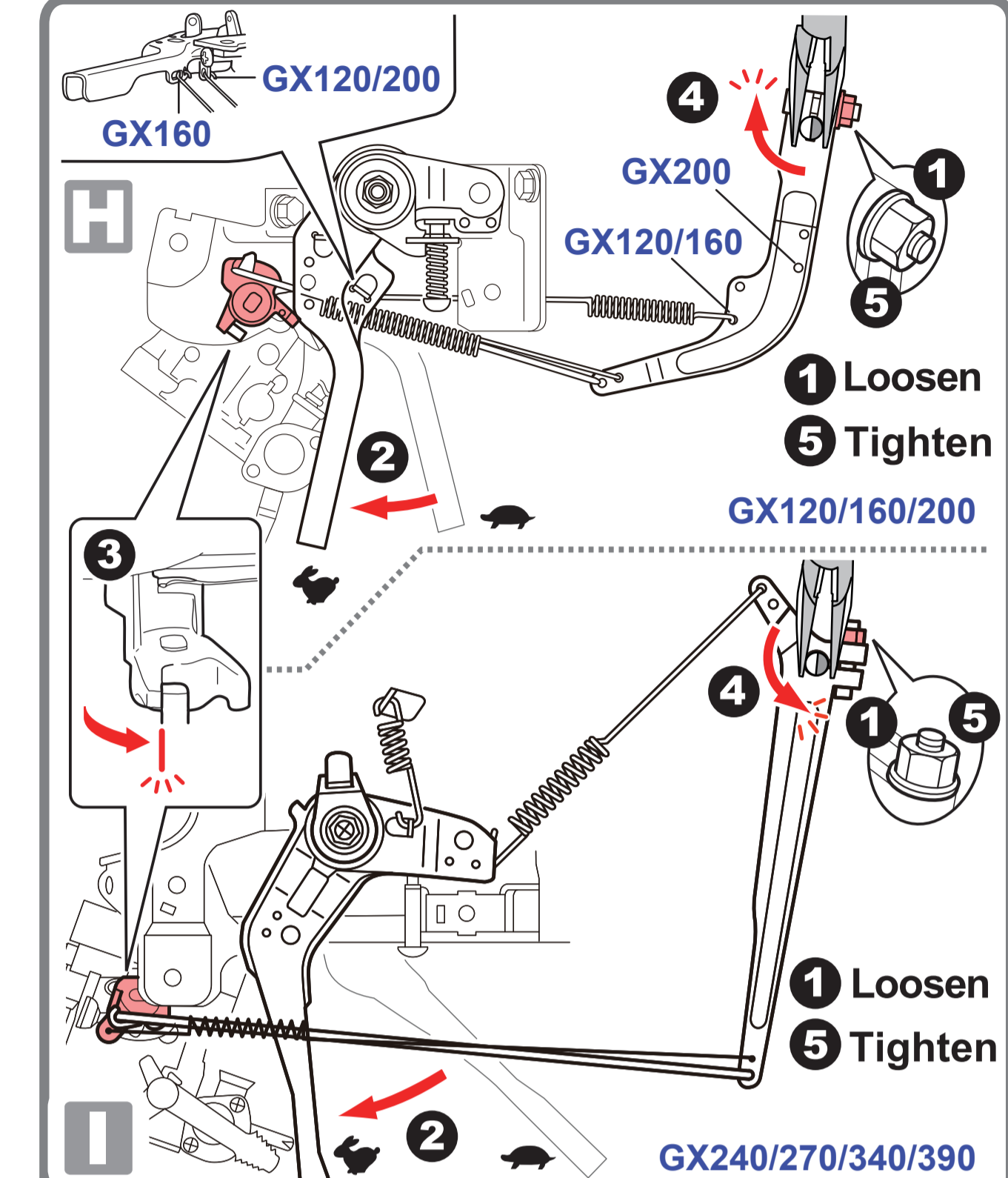
9 N·m

9 N·m

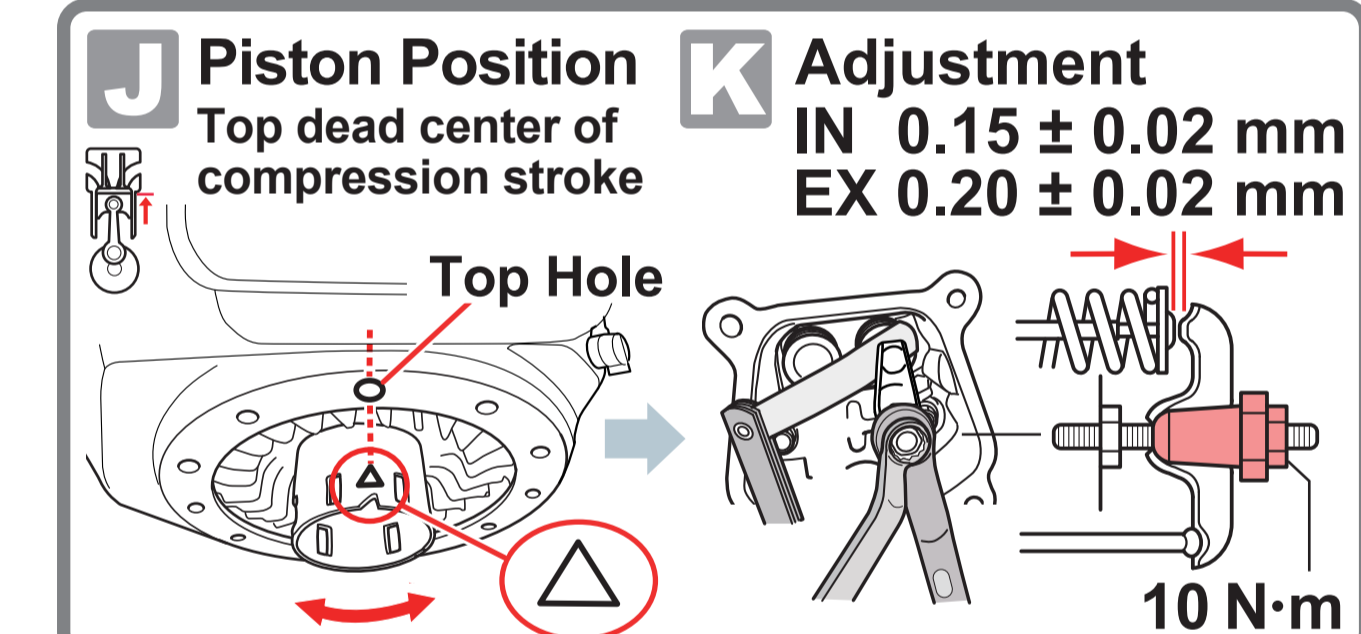
Specified Torque Values

Indication	Model
N·m	All
N·m*	GX120/160/200
N·m**	GX240/270/340/390

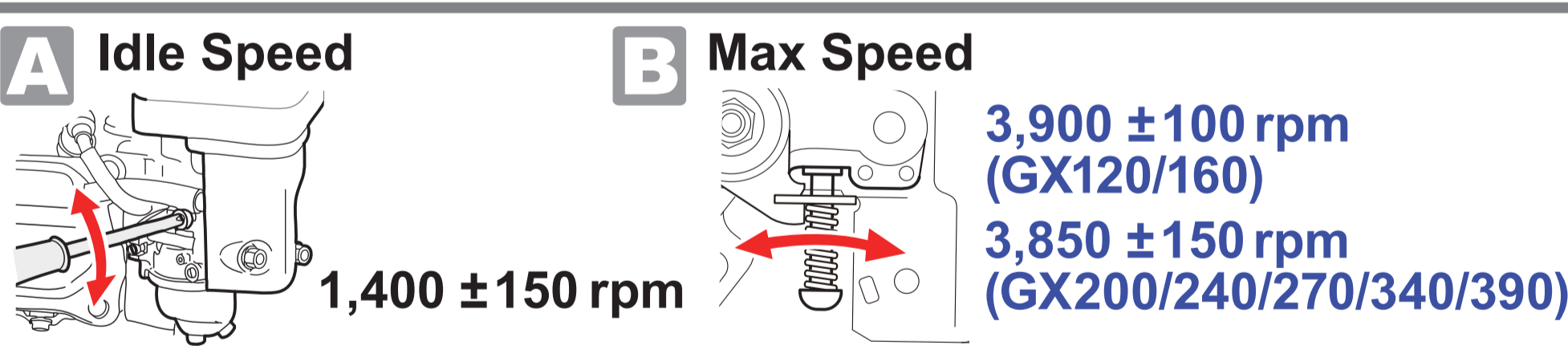
Governor System Assembly



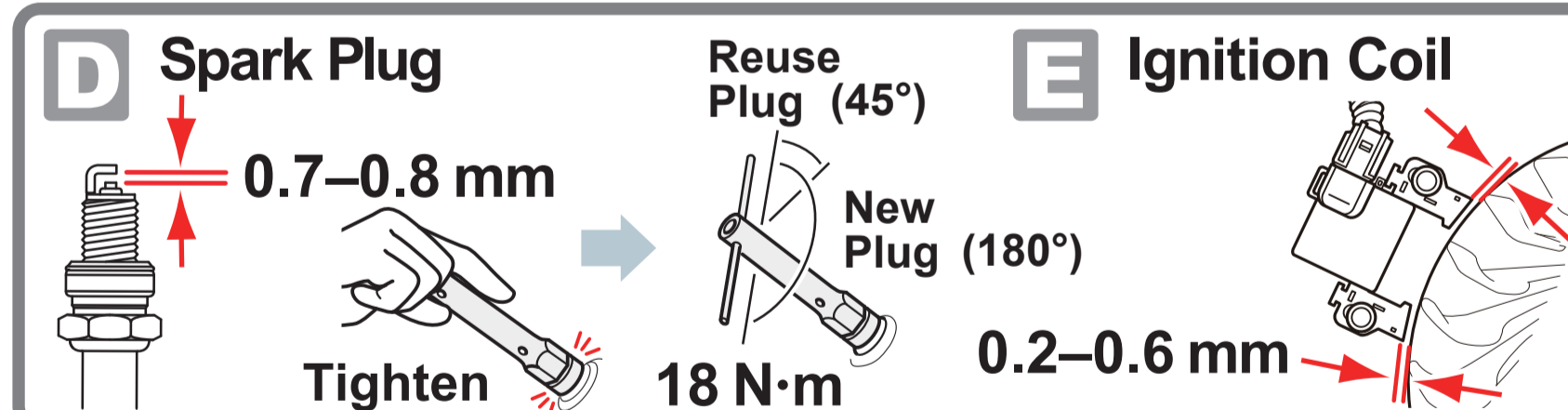
Valve Clearance Adjustment



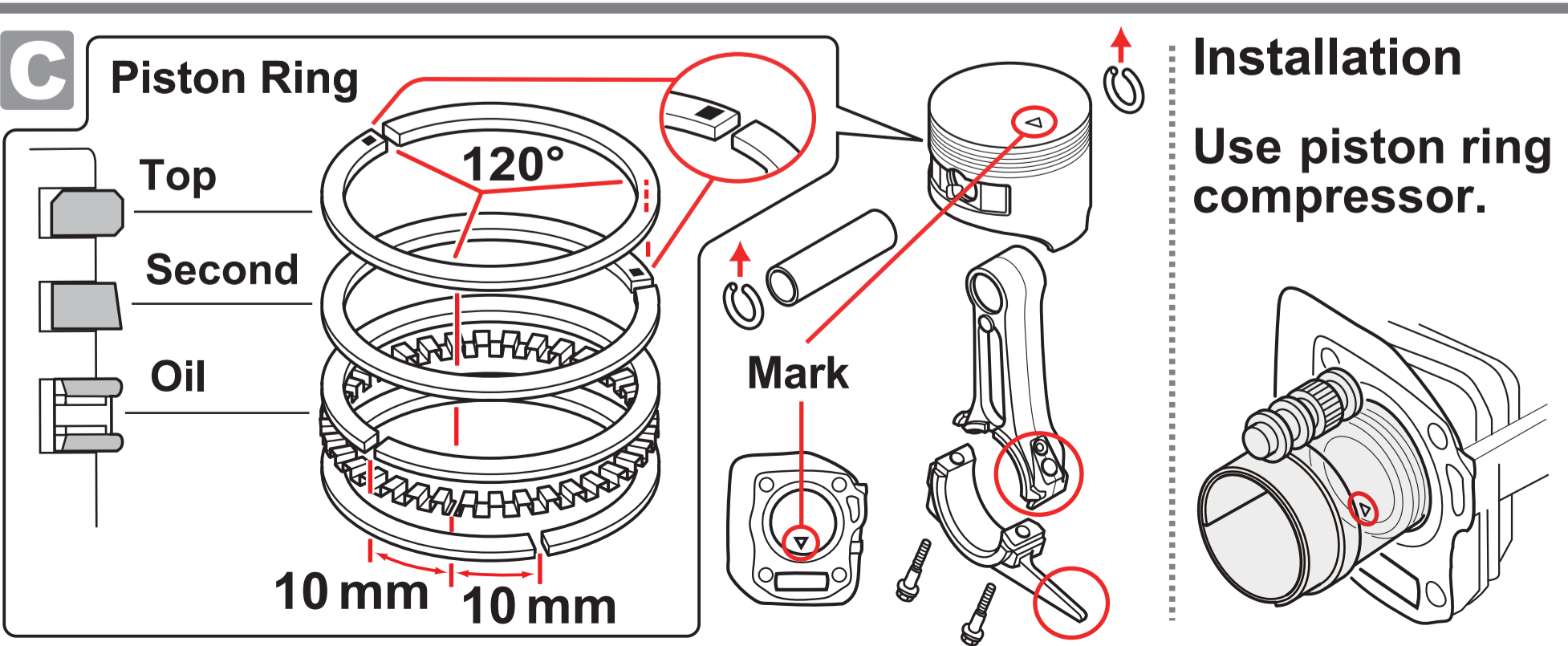
Engine Speed Adjustment



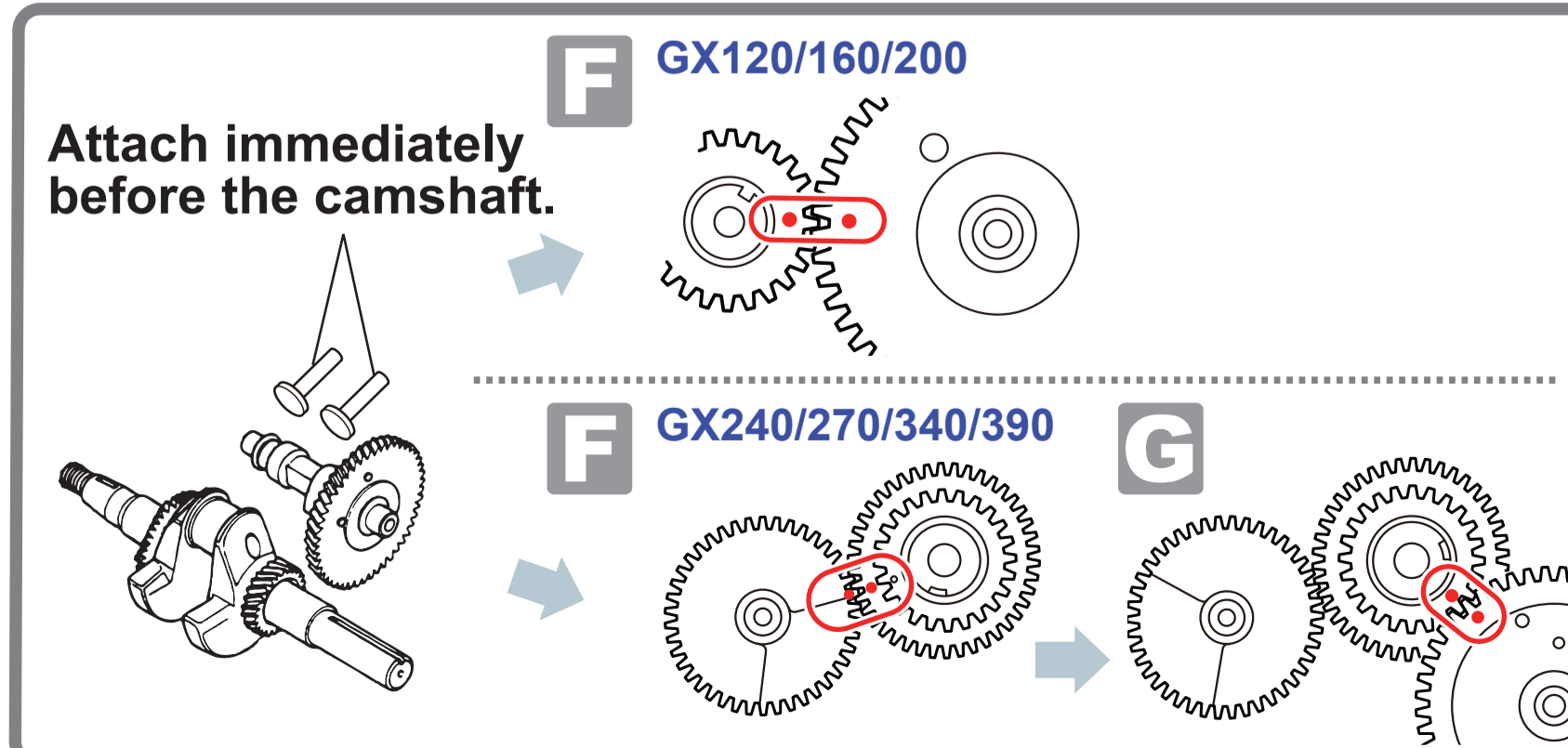
Ignition System Assembly/Adjustment



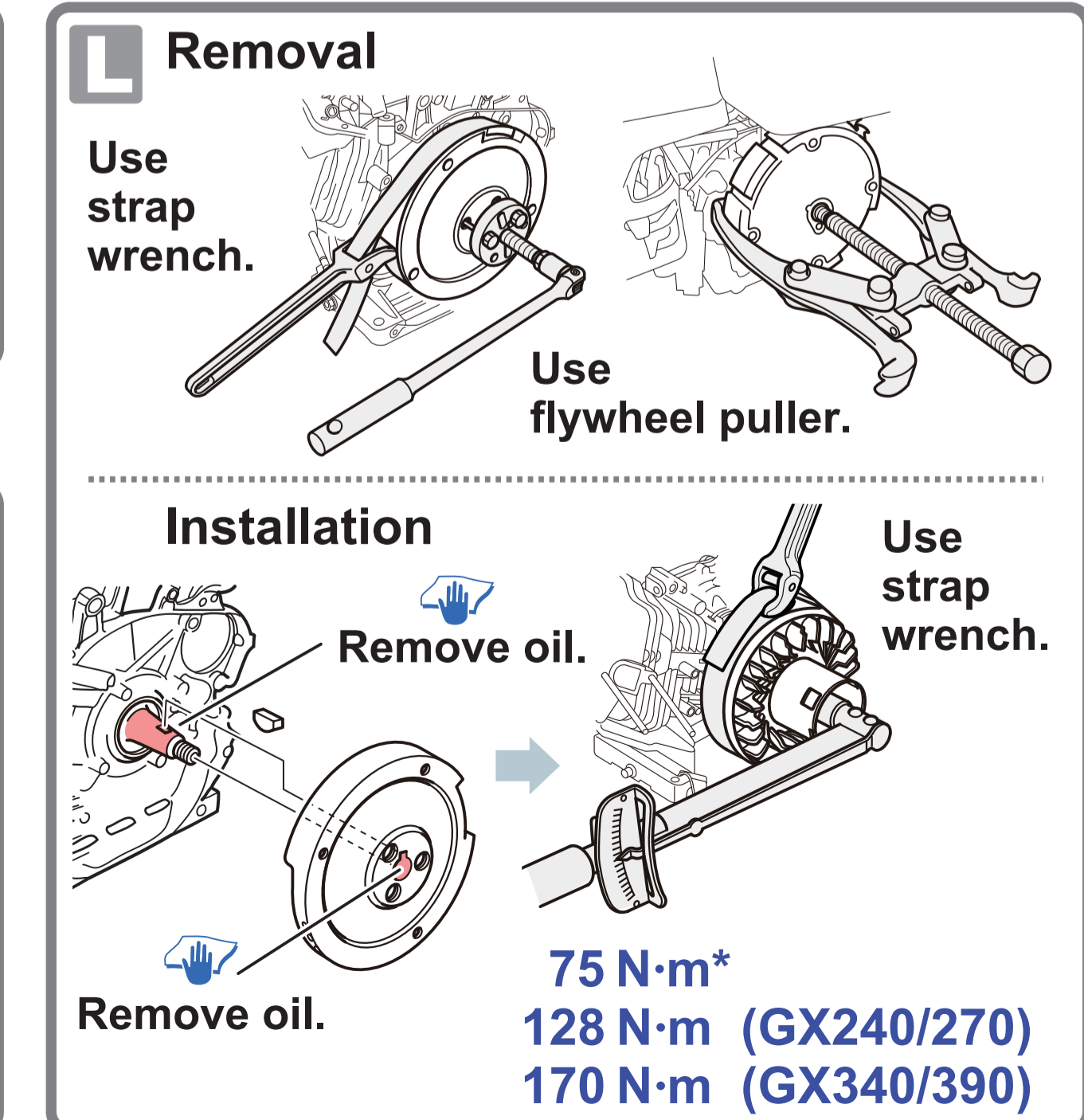
Piston Assembly/Installation



Camshaft Installation



Flywheel Removal/Installation



Standard Torque Values

Item	Size	Torque (N·m)
Bolt	M5	5.3
	M6	10
	M8	22
	M10	34
Nut	M12	54
	M5	5.3
	M6	12
Flange Bolt	M6	12
	M8	23
	M10	40
Flange Nut	M10	40
	M5	5.3
	M6	12
SH Bolt	M6	9.0
	M5	5.4
	M6	12
CT Flange Bolt	M4	2.1
	M5	4.3
	M6	9.0

- Fuel
- Compression
- Ignition
- Other